




































Die Roll Production Rates

SGL207NextGen[®]

SGM407NextGen[®]

SGM612NextGen[®]

STANDARD SOFTGEL CAPSULE SHAPES AND SIZES

<p>2 Oval Minims: 1.5–1.8 CC: 0.092–0.111</p> 	<p>3 Oval Minims: 2.4–3.0 CC: 0.148–0.185</p> 	<p>4 Oval Minims: 3.1–4.0 CC: 0.191–0.246</p> 	<p>5 Oval Minims: 4.3–5.0 CC: 0.265–0.308</p> 	<p>6 Oval Minims: 5.2–6.0 CC: 0.320–0.370</p> 	<p>7.5 Oval Minims: 6.2–7.5 CC: 0.382–0.462</p> 	<p>10 Oval Minims: 7.5–10.0 CC: 0.462–0.616</p> 	<p>12 Oval Minims: 8.3–12.0 CC: 0.511–0.739</p> 	<p>16 Oval Minims: 12.4–16.0 CC: 0.764–0.986</p> 	<p>20 Oval Minims: 17.0–20.0 CC: 1.047–1.232</p> 	<p>40 Oval Minims: 30.0–40.0 CC: 1.848–2.454</p> 
<p>3 Oblong Minims: 2.3–3.0 CC: 0.142–0.185</p> 	<p>4 Oblong Minims: 3.0–3.0 CC: 0.185–0.246</p> 	<p>5 Oblong Minims: 4.0–5.0 CC: 0.246–0.308</p> 	<p>6 Oblong Minims: 5.0–6.0 CC: 0.308–0.370</p> 	<p>8 Oblong Minims: 6.5–8.0 CC: 0.400–0.493</p> 	<p>9.5 Oblong Minims: 7.5–9.5 CC: 0.462–0.585</p> 	<p>11 Oblong Minims: 8.5–11.0 CC: 0.524–0.678</p> 	<p>14 Oblong Minims: 12.5–14.0 CC: 0.770–0.862</p> 	<p>16 Oblong Minims: 14.0–16.0 CC: 0.862–0.986</p> 	<p>20 Oblong Minims: 16.0–20.0 CC: 0.986–1.232</p> 	<p>22 Oblong Minims: 18.0–22.0 CC: 1.109–1.355</p> 
<p>2 Round Minims: 1.2–2.0 CC: 0.074–0.124</p> 	<p>3 Round Minims: 2.2–3.0 CC: 0.136–0.185</p> 	<p>4 Round Minims: 2.8–4.0 CC: 0.172–0.246</p> 	<p>5 Round Minims: 3.2–5.0 CC: 0.197–0.308</p> 	<p>6 Round Minims: 4.6–6.0 CC: 0.283–0.370</p> 	<p>7 Round Minims: 5.0–7.0 CC: 0.308–0.431</p> 	<p>9 Round Minims: 7.0–9.0 CC: 0.431–0.554</p> 	<p>28 Round Minims: 22.0–30.0 CC: 1.355–1.848</p> 	<p>40 Round Minims: 32.0–41.0 CC: 1.971–2.928</p> 	<p>90 Round Minims: 70.0–80.0 CC: 4.312–4.928</p> 	<p>110 Round Minims: 75.0–100.0 CC: 4.650–6.160</p> 

NOTE: Capsule images shown are not to scale.
Shapes, sizes, colours and fill depend on customer requirements.
Custom designed shapes are also available for customer requirements.



Oval Capsule Sizes

Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes	
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM		8 RPM
1 Oval	SGL207NextGen	4.040" x 2.756"	5	36	180	27,000	32,400	37,800	43,200	48,600	54,000							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	25	46	1150	172,500	207,000	241,500	276,000	310,500	345,000	379,500	414,000	448,500	483,000	517,500	552,000	mini pump/SOV
	SGM407NextGen®	4.040" x 7.25"	14	36	504	75,600	90,720	105,840	120,960	136,080	151,200	166,320	181,440	196,560	211,680	226,800	241,920	mini pump/SOV
2 Oval	SGL207NextGen	4.040" x 2.756"	5	31	155	23,250	27,900	32,550	37,200	41,850	46,500							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	27	46	1242	186,300	223,560	260,820	298,080	335,340	372,600	409,860	447,120	484,380	521,640	558,900	596,160	mini pump/SOV
	SGM407NextGen®	4.040" x 7.25"	15	31	465	69,750	83,700	97,650	111,600	125,550	139,500	153,450	167,400	181,350	195,300	209,250	223,200	mini pump/SOV
3 Oval	SGL207NextGen	4.040" x 2.756"	4	30	120	18,000	21,600	25,200	28,800	32,400	39,600							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	24	43	1032	154,800	185,760	216,720	247,680	278,640	309,600	340,560	371,520	402,480	433,440	464,400	495,360	mini pump/SOV
	SGM407NextGen®	4.040" x 7.25"	14	30	420	63,000	75,600	88,200	100,800	113,400	126,000	138,600	151,200	163,800	176,400	189,000	201,600	mini pump/SOV
4 Oval	SGL207NextGen	4.040" x 2.756"	4	29	116	17,400	20,880	24,360	27,840	31,320	34,800							mini pump/SOV recommended
	SGM612NextGen®	5.9055" x 12"	20	42	840	126,000	151,200	176,400	201,600	226,800	252,000	277,200	302,400	327,600	352,800	378,000	403,200	mini pump/SOV recommended
	SGM407NextGen®	4.040" x 7.25"	12	29	348	52,200	62,640	73,080	83,520	93,960	104,400	114,840	125,280	135,720	146,160	156,600	167,040	mini pump/SOV recommended
5 Oval	SGL207NextGen	4.040" x 2.756"	3	28	84	12,600	15,120	17,640	20,160	22,680	25,200							
	SGM612NextGen®	5.9055" x 12"	19	40	760	114,000	136,800	159,600	182,400	205,200	228,000	250,800	273,600	296,400	319,200	342,000	364,800	
	SGM407NextGen®	4.040" x 7.25"	11	28	308	46,200	55,440	64,680	73,920	83,160	92,400	101,640	110,880	120,120	129,360	138,600	147,840	
6 Oval	SGL207NextGen	4.040" x 2.756"	3	26	78	11,700	14,040	16,380	18,720	21,060	23,400							
	SGM612NextGen®	5.9055" x 12"	18	36	648	97,200	116,640	136,080	155,520	174,960	194,400	213,840	233,280	252,720	272,160	291,600	311,040	
	SGM407NextGen®	4.040" x 7.25"	10	26	260	39,000	46,800	54,600	62,400	70,200	78,000	85,800	93,600	101,400	109,200	117,000	124,800	
7 Oval	SGL207NextGen	4.040" x 2.756"	3	24	72	10,800	12,960	17,280	17,280	19,440	21,600							
	SGM612NextGen®	5.9055" x 12"	17	35	595	89,250	107,100	124,950	142,800	160,650	178,500	196,350	214,200	232,050	249,900	267,750	285,600	
	SGM407NextGen®	4.040" x 7.25"	9	24	216	32,400	38,880	45,360	21,420,000	58,320	64,800	71,280	77,760	84,240	90,720	97,200	103,680	
7.5 Oval	SGL207NextGen	4.040" x 2.756"	3	25	75	11,250	13,500	15,750	18,000	20,250	22,500							
	SGM612NextGen®	5.9055" x 12"	16	36	576	86,400	103,680	120,960	138,240	155,520	172,800	190,080	207,360	224,640	241,920	259,200	276,480	
	SGM407NextGen®	4.040" x 7.25"	9	25	225	33,750	40,500	47,250	54,000	60,750	67,500	74,250	81,000	87,750	94,500	101,250	108,000	
8.5 Oval	SGL207NextGen	4.040" x 2.756"	3	24	72	10,800	12,960	15,120	17,280	19,440	21,600							
	SGM612NextGen®	5.9055" x 12"	16	35	560	84,000	100,800	117,600	134,400	151,200	168,000	184,800	201,600	218,400	235,200	252,000	268,800	
	SGM407NextGen®	4.040" x 7.25"	9	24	216	32,400	38,880	45,360	51,840	58,320	64,800	71,280	77,760	84,240	90,720	97,200	103,680	

Oval Capsule Sizes

Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes	
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM		8 RPM
10 Oval	SGL207NextGen	4.040" x 2.756"	2	23	46	6,900	8,280	9,660	11,040	12,420	13,800							
	SGM612NextGen®	5.9055" x 12"	16	34	544	81,600	97,920	114,240	130,560	146,880	163,200	179,520	195,840	212,160	228,480	244,800	261,120	
	SGM407NextGen®	4.040" x 7.25"	9	23	207	31,050	37,260	43,470	49,680	55,890	62,100	68,310	74,520	80,730	86,940	93,150	99,360	
12 Oval	SGL207NextGen	4.040" x 2.756"	2	20	40	6,000	7,200	8,400	9,600	10,800	12,000							
	SGM612NextGen®	5.9055" x 12"	16	30	480	72,000	86,400	100,800	115,200	129,600	144,000	158,400	172,800	187,200	201,600	216,000	230,400	
	SGM407NextGen®	4.040" x 7.25"	9	20	180	27,000	32,400	37,800	43,200	48,600	54,000	59,400	64,800	70,200	75,600	81,000	86,400	
14 Oval	SGL207NextGen	4.040" x 2.756"	2	20	40	6,000	7,200	8,400	9,600	10,800	12,000							
	SGM612NextGen®	5.9055" x 12"	16	30	480	72,000	86,400	100,800	115,200	129,600	144,000	158,400	172,800	187,200	201,600	216,000	230,400	
	SGM407NextGen®	4.040" x 7.25"	8	20	160	24,000	28,800	33,600	38,400	43,200	48,000	52,800	57,600	62,400	67,200	72,000	76,800	
16 Oval	SGL207NextGen	4.040" x 2.756"	2	19	38	5,700	6,840	7,980	9,120	10,260	11,400							
	SGM612NextGen®	5.9055" x 12"	14	27	378	56,700	68,040	79,380	90,720	102,060	113,400	124,740	136,080	147,420	158,760	170,100	181,440	
	SGM407NextGen®	4.040" x 7.25"	8	19	152	22,800	27,360	31,920	36,480	41,040	45,600	50,160	54,720	59,280	63,840	68,400	72,960	
20 Oval	SGL207NextGen	4.040" x 2.756"	2	18	36	5,400	6,480	7,560	8,640	9,720	10,800							
	SGM612NextGen®	5.9055" x 12"	13	27	351	52,650	63,180	73,710	84,240	94,770	105,300	115,830	126,360	136,890	147,420	157,950	168,480	
	SGM407NextGen®	4.040" x 7.25"	7	19	133	19,950	23,940	27,930	31,920	35,910	39,900	43,890	47,880	51,870	55,860	59,850	63,840	
40 Oval	SGL207NextGen	4.040" x 2.756"	1	16	16	2,400	2,880	3,360	3,840	4,320	4,800							
	SGM612NextGen®	5.9055" x 12"	11	23	253	37,950	45,540	53,130	60,720	68,310	75,900	83,490	91,080	98,670	106,260	113,850	121,440	
	SGM407NextGen®	4.040" x 7.25"	6	16	96	14,400	17,280	20,160	23,040	25,920	28,800	31,680	34,560	37,440	40,320	43,200	46,080	
80 Oval	SGL207NextGen	4.040" x 2.756"	1	13	13	1,950	2,340	2,730	3,120	3,510	3,900							
	SGM612NextGen®	5.9055" x 12"	9	19	171	25,650	30,780	35,910	41,040	46,170	51,300	56,430	61,560	66,690	71,820	76,950	82,080	
	SGM407NextGen®	4.040" x 7.25"	5	13	65	9,750	11,700	13,650	15,600	17,550	19,500	21,450	23,400	25,350	27,300	29,250	31,200	



Oblong Capsule Sizes

Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes	
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM		8 RPM
3 Oblong	SGL207NextGen	4.040" x 2.756"	3	34	102	15,300	18,360	21,420	24,480	27,540	30,600							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	18	48	864	129,600	155,520	181,440	207,360	233,280	259,200	285,120	311,040	336,960	362,880	388,800	414,720	mini pump/SOV
	SGM407NextGen®	4.040 x 7.25"	10	34	340	51,000	61,200	71,400	81,600	91,800	102,000	112,200	122,400	132,600	142,800	153,000	163,200	mini pump/SOV
4 Oblong	SGL207NextGen	4.040" x 2.756"	3	32	96	14,400	17,280	20,160	23,040	25,920	28,800							mini pump/SOV recommended
	SGM612NextGen®	5.9055" x 12"	15	47	705	105,750	126,900	148,050	169,200	190,350	211,500	232,650	253,800	274,950	296,100	317,250	338,400	mini pump/SOV recommended
	SGM407NextGen®	4.040 x 7.25"	8	32	256	38,400	46,080	53,760	61,440	69,120	76,800	84,480	92,160	99,840	107,520	115,200	122,880	mini pump/SOV recommended
5 Oblong	SGL207NextGen	4.040" x 2.756"	2	32	64	9,600	11,520	13,440	15,360	17,280	19,200							
	SGM612NextGen®	5.9055" x 12"	14	47	658	98,700	118,440	138,180	157,920	177,660	197,400	217,140	236,880	256,620	276,360	296,100	315,840	
	SGM407NextGen®	4.040 x 7.25"	8	32	256	38,400	46,080	53,760	61,440	69,120	76,800	84,480	92,160	99,840	107,520	115,200	122,880	
6 Oblong	SGL207NextGen	4.040" x 2.756"	2	29	58	8,700	10,440	12,180	13,920	15,660	17,400							
	SGM612NextGen®	5.9055" x 12"	12	43	516	77,400	92,880	108,360	123,840	139,320	154,800	170,280	185,760	201,240	216,720	232,200	247,680	
	SGM407NextGen®	4.040 x 7.25"	7	29	203	30,450	36,540	42,630	48,720	54,810	60,900	66,990	73,080	79,170	85,260	91,350	97,440	
8 Oblong	SGL207NextGen	4.040" x 2.756"	2	27	54	8,100	9,720	11,340	12,960	14,580	16,200							
	SGM612NextGen®	5.9055" x 12"	12	39	468	70,200	84,240	98,280	112,320	126,360	140,400	154,440	168,480	182,520	196,560	210,600	224,640	
	SGM407NextGen®	4.040 x 7.25"	7	27	189	28,350	34,020	39,690	45,360	51,030	56,700	62,370	68,040	73,710	79,380	85,050	90,720	
9.5 Oblong	SGL207NextGen	4.040" x 2.756"	2	26	52	7,800	9,360	10,920	12,480	14,040	15,600							
	SGM612NextGen®	5.9055" x 12"	11	36	396	59,400	71,280	83,160	95,040	106,920	118,800	130,680	142,560	154,440	166,320	178,200	190,080	
	SGM407NextGen®	4.040 x 7.25"	6	26	156	23,400	28,080	32,760	37,440	42,120	46,800	51,480	56,160	60,840	65,520	70,200	74,880	
11 Oblong	SGL207NextGen	4.040" x 2.756"	2	26	52	7,800	9,360	10,920	12,480	14,040	15,600							
	SGM612NextGen®	5.9055" x 12"	11	37	407	61,050	73,260	85,470	97,680	109,890	122,100	134,310	146,520	158,730	170,940	183,150	195,360	
	SGM407NextGen®	4.040 x 7.25"	6	26	156	23,400	28,080	32,760	37,440	42,120	46,800	51,480	56,160	60,840	65,520	70,200	74,880	
12 Oblong	SGL207NextGen	4.040" x 2.756"	2	21	42	6,300	7,560	8,820	10,080	11,340	12,600							
	SGM612NextGen®	5.9055" x 12"	11	31	341	51,150	61,380	71,610	81,840	92,070	102,300	112,530	122,760	132,990	143,220	153,450	163,680	
	SGM407NextGen®	4.040 x 7.25"	6	21	126	18,900	22,680	26,460	30,240	34,020	37,800	41,580	45,360	49,140	52,920	56,700	60,480	
14 Oblong	SGL207NextGen	4.040" x 2.756"	2	24	48	7,200	8,640	10,080	11,520	12,960	14,400							
	SGM612NextGen®	5.9055" x 12"	11	34	374	56,100	67,320	78,540	89,760	100,980	112,200	123,420	134,640	145,860	157,080	168,300	179,520	
	SGM407NextGen®	4.040 x 7.25"	6	24	144	21,600	25,920	30,240	34,560	38,880	43,200	47,520	51,840	56,160	60,480	64,800	69,120	



Oblong Capsule Sizes

Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM	
16 Oblong	SGL207NextGen	4.040" x 2.756"	1	24	24	3,600	4,320	5,040	5,760	6,480	7,200						
	SGM612NextGen®	5.9055" x 12"	10	34	340	51,000	61,200	71,400	81,600	91,800	102,000	112,200	122,400	132,600	142,800	153,000	163,200
	SGM407NextGen®	4.040 x 7.25"	5	24	120	18,000	21,600	25,200	28,800	32,400	36,000	39,600	43,200	46,800	50,400	54,000	57,600
18 Oblong	SGL207NextGen	4.040" x 2.756"	1	23	23	3,450	4,140	4,830	5,520	6,210	14,400						
	SGM612NextGen®	5.9055" x 12"	9	34	306	45,900	55,080	64,260	73,440	82,620	91,800	100,980	110,160	119,340	128,520	137,700	146,880
	SGM407NextGen®	4.040 x 7.25"	5	23	115	17,250	20,700	24,150	27,600	31,050	34,500	37,950	41,400	44,850	48,300	51,750	55,200
20 Oblong	SGL207NextGen	4.040" x 2.756"	1	22	22	3,300	3,960	4,620	5,280	5,940	6,600						
	SGM612NextGen®	5.9055" x 12"	10	33	330	49,500	59,400	69,300	79,200	89,100	99,000	108,900	118,800	128,700	138,600	148,500	158,400
	SGM407NextGen®	4.040 x 7.25"	5	22	110	16,500	19,800	23,100	26,400	29,700	33,000	36,300	39,600	42,900	46,200	49,500	52,800
22 Oblong	SGL207NextGen	4.040" x 2.756"	1	22	22	3,300	3,960	4,620	5,280	5,940	6,600						
	SGM612NextGen®	5.9055" x 12"	9	32	288	43,200	51,840	60,480	69,120	77,760	86,400	95,040	103,680	112,320	120,960	129,600	138,240
	SGM407NextGen®	4.040 x 7.25"	5	22	110	16,500	19,800	23,100	26,400	29,700	33,000	36,300	39,600	42,900	46,200	49,500	52,800
23 Oblong	SGL207NextGen	4.040" x 2.756"	1	20	20	3,000	3,600	4,200	4,800	5,400	6,000						
	SGM612NextGen®	5.9055" x 12"	9	30	270	40,500	48,600	56,700	64,800	72,900	81,000	89,100	97,200	105,300	113,400	121,500	129,600
	SGM407NextGen®	4.040 x 7.25"	5	20	100	15,000	18,000	21,000	24,000	27,000	30,000	33,000	36,000	39,000	42,000	45,000	48,000
24 Oblong	SGL207NextGen	4.040" x 2.756"	1	21	21	3,150	3,780	4,410	5,040	5,670	6,300						
	SGM612NextGen®	5.9055" x 12"	9	31	279	41,850	50,220	58,590	66,960	75,330	83,700	92,070	100,440	108,810	117,180	125,550	133,920
	SGM407NextGen®	4.040 x 7.25"	5	21	105	15,750	18,900	22,050	25,200	28,350	31,500	34,650	37,800	40,950	44,100	47,250	50,400
26 Oblong	SGL207NextGen	4.040" x 2.756"	1	21	21	3,150	3,780	4,410	5,040	5,670	6,300						
	SGM612NextGen®	5.9055" x 12"	8	31	248	37,200	44,640	52,080	59,520	66,960	74,400	81,840	89,280	96,720	104,160	111,600	119,040
	SGM407NextGen®	4.040 x 7.25"	5	22	110	16,500	19,800	23,100	26,400	29,700	33,000	36,300	39,600	42,900	46,200	49,500	52,800
28 Oblong	SGL207NextGen	4.040" x 2.756"	1	19	19	2,850	3,420	3,990	4,560	5,130	5,700						
	SGM612NextGen®	5.9055" x 12"	9	28	252	37,800	45,360	52,920	60,480	68,040	75,600	83,160	90,720	98,280	105,840	113,400	120,960
	SGM407NextGen®	4.040 x 7.25"	5	19	95	14,250	17,100	19,950	22,800	25,650	28,500	31,350	34,200	37,050	39,900	42,750	45,600
30 Oblong	SGL207NextGen	4.040" x 2.756"	1	19	19	2,850	3,420	3,990	4,560	5,130	5,700						
	SGM612NextGen®	5.9055" x 12"	9	28	252	37,800	45,360	52,920	60,480	68,040	75,600	83,160	90,720	98,280	105,840	113,400	120,960
	SGM407NextGen®	4.040 x 7.25"	5	19	95	14,250	17,100	19,950	22,800	25,650	28,500	31,350	34,200	37,050	39,900	42,750	45,600



Round Capsule Sizes





Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes	
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM		8 RPM
1 Round	SGL207NextGen	4.040" x 2.756"	6	36	216	32,400	38,880	45,360	51,840	58,320	64,800							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	30	48	1440	216,000	259,200	302,400	345,600	388,800	432,000	475,200	518,400	561,600	604,800	648,000	691,200	mini pump/SOV
	SGM407NextGen®	4.040 x 7.25"	18	37	666	99,900	119,880	139,860	159,840	179,820	199,800	219,780	239,760	259,740	279,720	299,700	319,680	mini pump/SOV
2 Round	SGL207NextGen	4.040" x 2.756"	5	32	160	24,000	28,800	33,600	38,400	43,200	48,000							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	30	48	1440	216,000	259,200	302,400	345,600	388,800	432,000	475,200	518,400	561,600	604,800	648,000	691,200	mini pump/SOV
	SGM407NextGen®	4.040 x 7.25"	18	32	576	86,400	103,680	120,960	138,240	155,520	172,800	190,080	207,360	224,640	241,920	259,200	276,480	mini pump/SOV
3 Round	SGL207NextGen	4.040" x 2.756"	5	28	140	21,000	25,200	29,400	33,600	37,800	42,000							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	30	40	1200	180,000	216,000	252,000	288,000	324,000	360,000	396,000	432,000	468,000	504,000	540,000	576,000	mini pump/SOV
	SGM407NextGen®	4.040 x 7.25"	18	28	504	75,600	90,720	105,840	120,960	136,080	151,200	166,320	181,440	196,560	211,680	226,800	241,920	mini pump/SOV
4 Round	SGL207NextGen	4.040" x 2.756"	4	25	100	15,000	18,000	21,000	24,000	27,000	30,000							mini pump/SOV
	SGM612NextGen®	5.9055" x 12"	28	36	1008	151,200	181,440	211,680	241,920	272,160	302,400	332,640	362,880	393,120	423,360	453,600	483,840	mini pump/SOV
	SGM407NextGen®	4.040 x 7.25"	15	25	375	56,250	67,500	78,750	90,000	101,250	112,500	123,750	135,000	146,250	157,500	168,750	180,000	mini pump/SOV
5 Round	SGL207NextGen	4.040" x 2.756"	4	24	96	14,400	17,280	20,160	23,040	25,920	28,800							
	SGM612NextGen®	5.9055" x 12"	20	35	700	105,000	126,000	147,000	168,000	189,000	210,000	231,000	252,000	273,000	294,000	315,000	336,000	
	SGM407NextGen®	4.040 x 7.25"	12	24	288	43,200	51,840	60,480	69,120	77,760	86,400	95,040	103,680	112,320	120,960	129,600	138,240	
6 Round	SGL207NextGen	4.040" x 2.756"	4	23	92	13,800	16,560	19,320	22,080	24,840	27,600							
	SGM612NextGen®	5.9055" x 12"	20	34	680	102,000	122,400	142,800	163,200	183,600	204,000	224,400	244,800	265,200	285,600	306,000	326,400	
	SGM407NextGen®	4.040 x 7.25"	12	23	276	41,400	49,680	57,960	66,240	74,520	82,800	91,080	99,360	107,640	115,920	124,200	132,480	
7 Round	SGL207NextGen	4.040" x 2.756"	4	22	88	13,200	15,840	18,480	21,120	23,760	26,400							
	SGM612NextGen®	5.9055" x 12"	20	33	660	99,000	118,800	138,600	158,400	178,200	198,000	217,800	237,600	257,400	277,200	297,000	316,800	
	SGM407NextGen®	4.040 x 7.25"	12	22	264	39,600	47,520	55,440	63,360	71,280	79,200	87,120	95,040	102,960	110,880	118,800	126,720	
9 Round	SGL207NextGen	4.040" x 2.756"	4	21	84	12,600	15,120	17,640	20,160	22,680	25,200							
	SGM612NextGen®	5.9055" x 12"	20	31	620	93,000	111,600	130,200	148,800	167,400	186,000	204,600	223,200	241,800	260,400	279,000	297,600	
	SGM407NextGen®	4.040 x 7.25"	12	21	252	37,800	45,360	52,920	60,480	68,040	75,600	83,160	90,720	98,280	105,840	113,400	120,960	








Round Capsule Sizes

Capsule Size	Machine	Die Roll Size [Dia. x Len.]	# of Cavities Across	# of Cavities Around	Total # of Cavities	Capsules/Hr.											Notes	
						2.5 RPM	3 RPM	3.5 RPM	4 RPM	4.5 RPM	5 RPM	5.5 RPM	6 RPM	6.5 RPM	7 RPM	7.5 RPM		8 RPM
15 Round	SGL207NextGen	4.040" x 2.756"	3	16	48	7,200	8,640	10,080	11,520	12,960	14,400							
	SGM612NextGen®	5.9055" x 12"	19	24	456	68,400	82,080	95,760	109,440	123,120	136,800	150,480	164,160	177,840	191,520	205,200	218,880	
	SGM407NextGen®	4.040 x 7.25"	10	16	160	24,000	28,800	33,600	38,400	43,200	48,000	52,800	57,600	62,400	67,200	72,000	76,800	
28 Round	SGL207NextGen	4.040" x 2.756"	3	16	48	7,200	8,640	10,080	11,520	12,960	14,400							
	SGM612NextGen®	5.9055" x 12"	17	23	391	58,650	70,380	82,110	93,840	105,570	117,300	129,030	140,760	152,490	164,220	175,950	187,680	
	SGM407NextGen®	4.040 x 7.25"	9	16	144	21,600	25,920	30,240	34,560	38,880	43,200	47,520	51,840	56,160	60,480	64,800	69,120	
35 Round	SGL207NextGen	4.040" x 2.756"	3	15	45	6,750	8,100	9,450	10,800	12,150	13,500							
	SGM612NextGen®	5.9055" x 12"	16	21	336	50,400	60,480	70,560	80,640	90,720	100,800	110,880	120,960	131,040	141,120	151,200	161,280	
	SGM407NextGen®	4.040 x 7.25"	9	15	135	20,250	24,300	28,350	32,400	36,450	40,500	44,550	48,600	52,650	56,700	60,750	64,800	
38 Round	SGL207NextGen	4.040" x 2.756"	3	15	45	6,750	8,100	9,450	10,800	12,150	13,500							
	SGM612NextGen®	5.9055" x 12"	16	21	336	50,400	60,480	70,560	80,640	90,720	100,800	110,880	120,960	131,040	141,120	151,200	161,280	
	SGM407NextGen®	4.040 x 7.25"	9	15	135	20,250	24,300	28,350	32,400	36,450	40,500	44,550	48,600	52,650	56,700	60,750	64,800	
90 Round	SGL207NextGen	4.040" x 2.756"	1	11	11	1,650	1,980	2,310	2,640	2,970	3,300							
	SGM612NextGen®	5.9055" x 12"	13	16	208	31,200	37,440	43,680	49,920	56,160	62,400	68,640	74,880	81,120	87,360	93,600	99,840	
	SGM407NextGen®	4.040 x 7.25"	8	11	88	13,200	15,840	18,480	21,120	23,760	26,400	29,040	31,680	34,320	36,960	39,600	42,240	



-  Preventative Maintenance
-  Operator Training
-  Equipment Upgrades
-  Commissioning & Setup

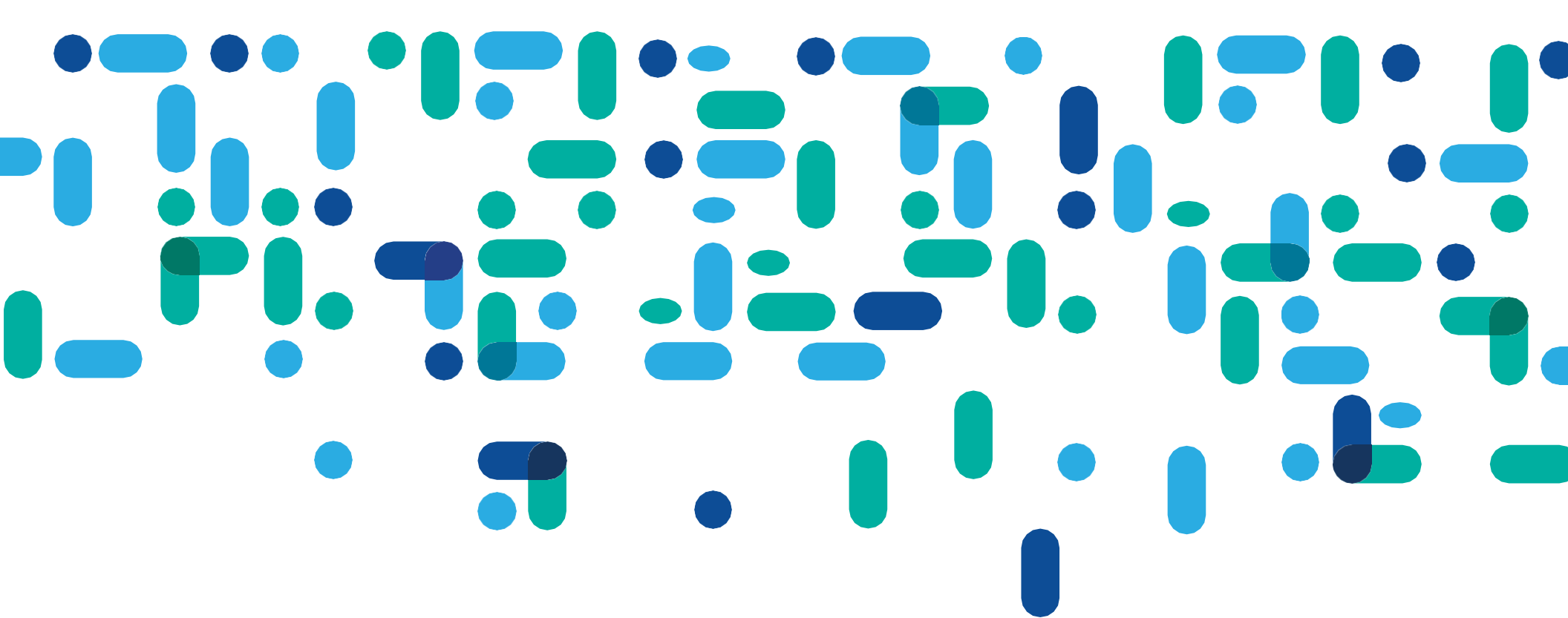
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